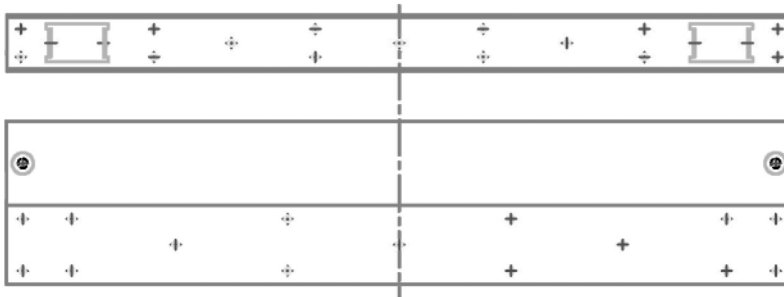


BASIC SIDE MOUNTING INSTRUCTIONS

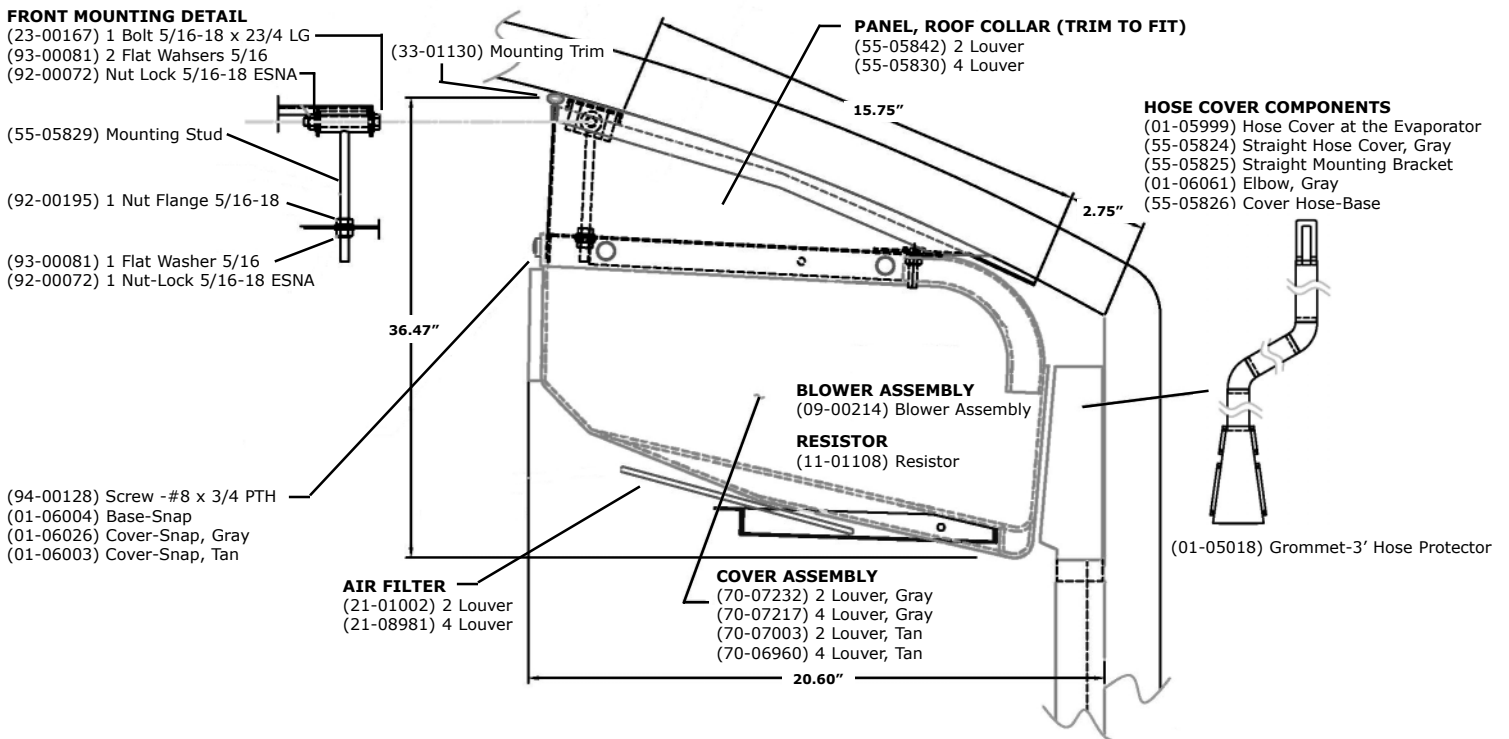
1. Position and secure the rear mounting bracket to the roof sheet metal skin, attach with rivets provided.
2. Position, center and secure the front mounting bracket to the roof sheet metal skin, attach with rivets provided.



FRONT MOUNTING BRACKET
 (55-05833) 1 Blower
 (55-05827) 2 Blower
 (96-00038) POP Rivet-Steel

REAR MOUNTING BRACKET
 (55-05834) 1 Blower
 (55-05828) 2 Blowers
 (96-00038) POP Rivet-Steel

3. Secure the mounting studs (2) to the front mounting brackets and secure with hardware provided, see detail.



4. Loosely attach the evaporator assembly to the front and rear mounting studs, with hardware provided.
5. Position the front of the evaporators so it is slightly higher than the rear. Then tighten the nuts.
6. Mark and drill a 3" hole in the floor, secure the 3" hose protector.
7. Route the refrigerant hoses up through the floor and secure to the evaporator coil with fittings & o-rings.
8. Route the wire harness up through the floor to the evaporator and secure it to the plug.
9. Install and secure roof collar (trim to fit).
10. Secure the trim to the top of the roof collar (as required).
11. Obtain the drain hose, cut and secure the hose to the drain pan (see detail).
12. Position and secure the hose cover mounting bracket to the side wall (as required).
13. Route the drain hose down through the floor, cut to length, and secure the kazoo tube to the end of the drain tube.
14. Be careful not to damage or puncture the refrigerant lines or the wire harness.
15. Secure the evaporator cover assembly with hardware provided.

DRAIN HOSE ASSEMBLY DETAIL
 (31-00589) Drain Hose 1/2" ID
 (Reinforced)
 (01-04113) Drain Tee 1/2"
 (21-00828) Gear Clamp 6-8
 (31-00560) Kazoo 4"

